

Signature Double Hung

Beautiful windows that increase the resale value and curb appeal of your home.

The Signature window boasts the finest fit and finish in the industry with its **distinctive contoured millwork** frame and sash designs that emulate the beauty of traditional wood windows **with virtually no care or maintenance**. Boasting three interior woodgrains and the WoodEssence custom stainable or paintable interior option, it's no wonder the workmanship of the Signature window has earned praise from thousands of homeowners.

Signature comes standard in cream white - the "right white" that looks like fresh paint, with no dingy blue or gray tint to detract from your home's appearance.

Consider this. With designer exterior colors to match any home, a maximized glass viewing area, and elegant glass and grid options that include simulated divided lites, Signature may be exactly what you are looking for in a replacement window for your home.

Only replace your windows ONE time with Signature's durable, long-lasting windows.

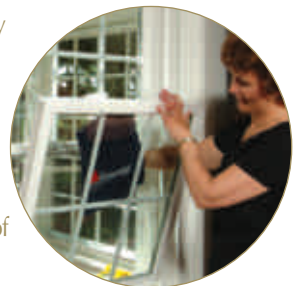
- Signature windows utilize **multi-chamber, unplasticized vinyl (uPVC) frame and sash extrusions**, which are stronger and more durable than other materials, resistant to damage from UV light, easier to clean, and will withstand the "test of time" against other types of vinyl frame and sash extrusions.
- Signature's proven, reliable **Constant Force Balance System** provides nearly effortless window operation over the life of the window, far superior to spiral or block & tackle systems.
- Tested to **AAMA 101 standards**: Out-performs the requirements to withstand even the harshest weather. By choosing Signature's **Weather Master** option, you can achieve a very impressive PG-50 (performance grade) rating!



The **ergonomically designed lift rail** is part of the welded sash, not part of the glazing bead where it could be broken off, which would disrupt the look and efficiency of the window.

Have more "me time" with virtually maintenance-free Signature windows

- Signature's **compound welds** increase the beauty of the window, and the **true sloped sill** (*not the snap-in type*) eliminates weep holes.
- Signature **sashes tilt in** for effortless cleaning from the interior of your home.
- Signature's **advanced materials** eliminate worries of fading, cracking, peeling, and warping.



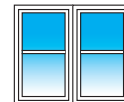
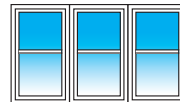
Signature's **contoured glazing bead** offers clean sight lines, adds incredible aesthetic value, and leaves no sharp corners or grooves for accumulation of grime, dirt, or mold.



Take a Closer Look at the Double Hung Window Style:



- Window sashes slide vertically and can be tilted inward for cleaning from the interior of your home.
- Double hung windows work well in a traditional style home.
- Double hungs can be mulled together or combined with picture windows.



Signature's stream-lined, low profile **SeaCure lock** provides unsurpassed protection for your family against unwanted intruders and is not visible from the outside.

The Signature window comes standard with the homeowner favorite, **ULTRA SeaClear screens**. **ULTRA SeaClear screens** offer enhanced light transmittance, visual clarity, air flow, and resistance to insects.

ULTRA SeaClear Screen



Typical Fiberglass Screen

Signature Slider Window



Live in Comfort, Relax in Style

Let the sunlight into your home and maximize your viewing area with Signature's Slider window. The Signature Slider window **shares the same, impressive features and benefits of Signature's double hung window**. Signature Slider windows come in 2-lite and 3-lite styles and are designed with **elegance and functional ease**. Four durable high performance rollers allow you to **effortlessly slide both sashes open and closed** with just one hand. And, **cleaning your slider windows from the interior of your home is a breeze with our easily removable sashes**.

Custom designed and custom manufactured with premium standard features, Signature utilizes a proven design that will increase the strength, appearance, and energy efficiency of your home.



Trust that Signature windows will provide protection and security for your loved ones

- Signature's **MicroShield antimicrobial triple weather stripping** maximizes resistance to air and water infiltration, mold, dust, fungi, pollen, and harmful bacteria.
- Full interlocks provide structural integrity and unsurpassed insulating performance.
- Windows feature heavy-duty sash locks for added security.

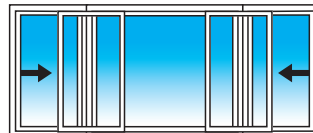
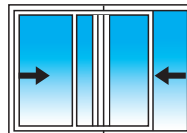


Removable sashes for easy convenient cleaning from the interior of your home

Take a Closer Look at the Slider Window Style:



- Window sashes slide horizontally and can be lifted out for cleaning from the interior of the home.
- Slider windows come in two or three lite styles and slide effortlessly for easy operation.



Four, durable high performance rollers to allow smooth open and closed gliding.

